

6 DRAINS REQ'D - DRI

R96-202

SHIP		BILL OF MATERIAL				JOB NO. <u>892</u>		DWG. NO. <u>1</u>	
MARK	NO.	MARK	SHAPE	LENGTH	WT.	ITEM NO.		REMARKS	
<u>DR1</u>	<u>6</u>		<u>SHOP ASSEMBLY</u>		<u>—</u>				

DR1	6		SHOP ASSEMBLY				
✓	6	b1	R 1/2 x 1 1/2	2	0.47		L.O. Bend
✓	12	p2	R 1/4 x 9	2	3.5	P.O. 4086	L.O. Bend
✓	6	b16	Bar 2 x 4	0	11.2		216
✓	6	b1	Bar 2 x 1/2	0	11.2	P.O. 4086	
✓	6	b2		0	10.2		
✓	6	b3		0	10.2		
✓	6	b4		0	9.2		
✓	6	b5		0	9.2		
✓	6	b6		0	9.2		
✓	6	b7		0	8.2		
✓	6	b8		0	8.2		
✓	6	b9		0	3.0		
✓	6	b10		0	7.2		
✓	6	b11		0	7.2		
✓	6	b12		0	6.2		
✓	6	b13		0	6.2		
✓	6	b14		0	6.2		
✓	6	b15	Bar 2 x 1/2	0	5.0	P.O. 4086	
✓	6	pp1	Pipe 6 STD	3	1	P.O. 4087	ASTM A53
			SCH. 40				Grade B
✓	6	pp2	PC OF 6 SCH 40	0	11.2	P.O. 4087	ASTM A53
							Grade B

STEEL: ASTM A36  
 WELDING ELECTRODE: See Welding Procedure  
 SHOP CONN: N/A  
 FIELD CONN: Welded  
 HOLES: As Noted  
 PAINT: STATE OF MAINE DOT 3 COATS OF 4 MILS WET ORANGE PRIMER (AS NOTED)  
 SPECIAL CLEANING: Blast Clean TO SSPC-SP6  
 APPROVED

REINFORCING FABRICATION WAREHOUSE

**BANGOR STEEL SERVICE, INC.**

BRIDGE DRAIN

ARROWSIC ROAD OVERPASS

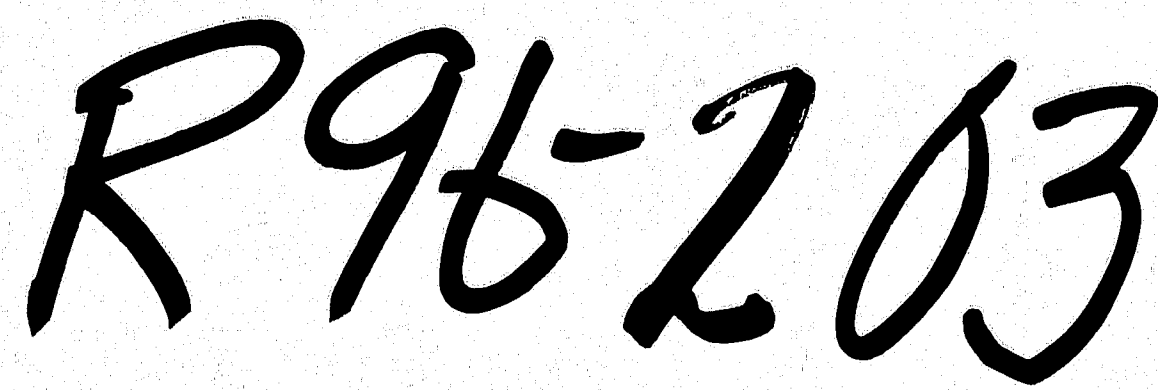
WOOLWICH, MAINE


STATE OF MAINE, DEPARTMENT OF TRANSPORTATION

STETSON COMPANY

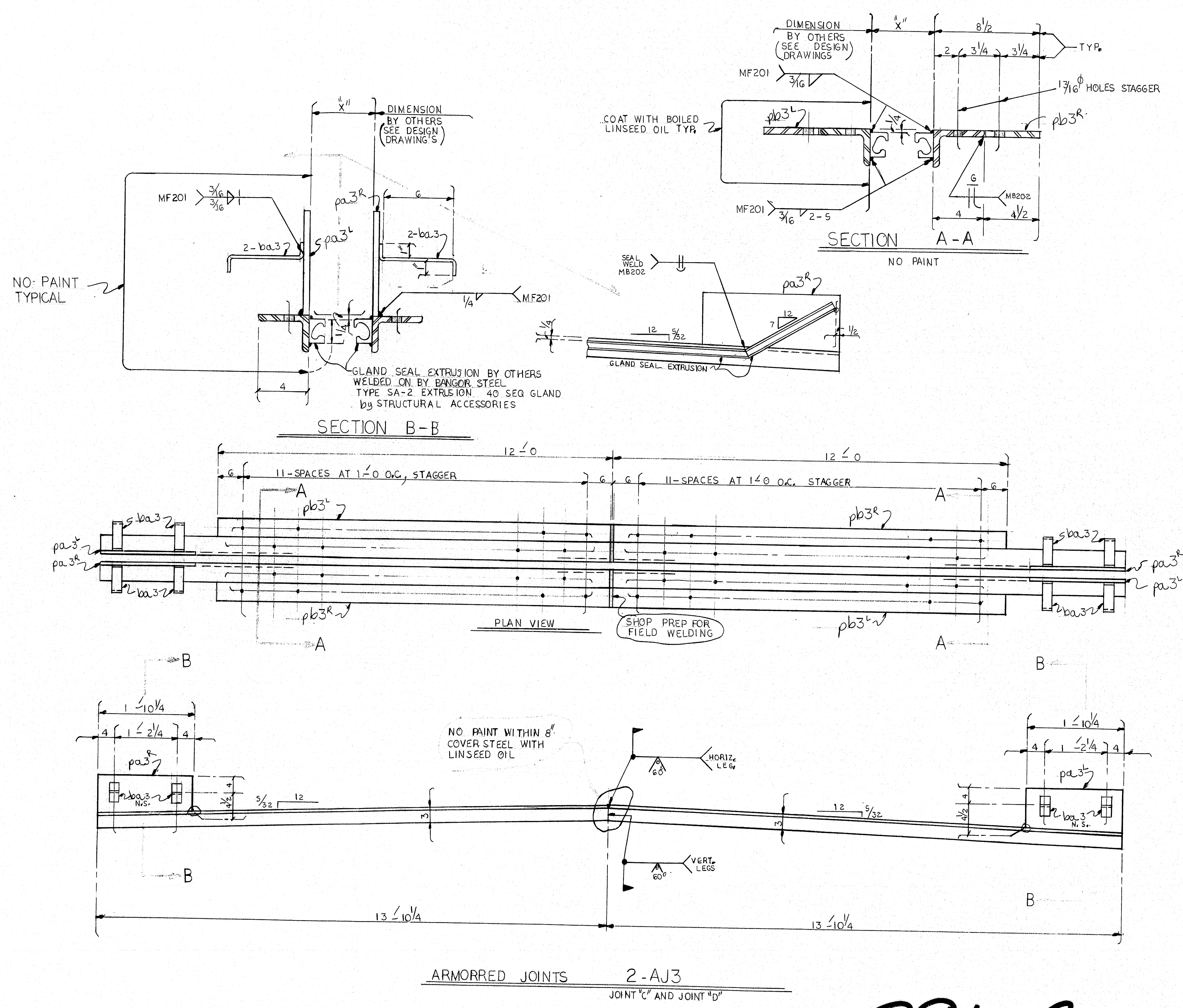
892





MATERIAL SPECIFICATION											
SHIPPING MARK	NO PCS	SUB-ASSEM	SHAPE	LENGTH		O OR S	CUT FROM		REMARKS	WT	
				FT	IN		NO	FT IN			
AJ2	1		ARMORRED JOINT								
AJ2A	1		ARMORRED JOINT								
	4	aa2	6" X 4" X 3/4"	27	10 1/2	Ø	P.O. 4886			2635	
	8	pa2	8 1/16" X 1/2"	1	11 1/4	Ø				228	
	76	ba2	BAR 1 1/2" X 1/4"	0	8	Ø			BEND	65	
	60	bd2	BAR 1 1/2" X 1/4"	0	8	Ø			BEND	51	
	44	bc2	BAR 1" X 3/8"	1	0	Ø	P.O. 4886			56	
TOTAL WEIGHT										3035	
ITEM NO. 520.2401											
PRINT DISTRIBUTION				MATERIAL A36				HOLES NONE			
BOLTS NONE				SURFACE PREP BLAST CLEAN (SSPC-SPC1)				ELECTRODE SEE WELDING PROCEDURES			
3P	8-26-85	F.A.		3 COATS 4 MILS WET				REF DWG 3 OF 12			
3P	9-6-85	f.a.r.	PRIMER	STATE OF MAINE DOT - ORANGE PRIMER				(EXPOSED STEEL)			
3P	9-16-85	SHOP		FINISH NONE							
AP	9-16-85	CUST									
REINFORCING • FABRICATION • WAREHOUSE											
 <b>BANGOR STEEL SERVICE, INC.</b>											
BLD. NO. 1 BOMARC ROAD • BANGOR, MAINE 04401 PHONE (207) 847-2775											
DESCRIPTION ARMORRED JOINTS PIER NO. 1 AND PIER NO. 2											
PROJECT ARROWSIC ROAD OVERPASS RSG - 0146 (3) RS - 0146 (4)											
LOCATION WCLLICH, MAINE											
DESIGNER STATE OF MAINE DEPT. OF TRANSPORTATION											
CUSTOMER STETSON COMPANY											
REV. Δ	CHKD.	DRAWN	8-22-85, AJC	JOB NO.	892	DWG. NO.	2	REV.	Δ		

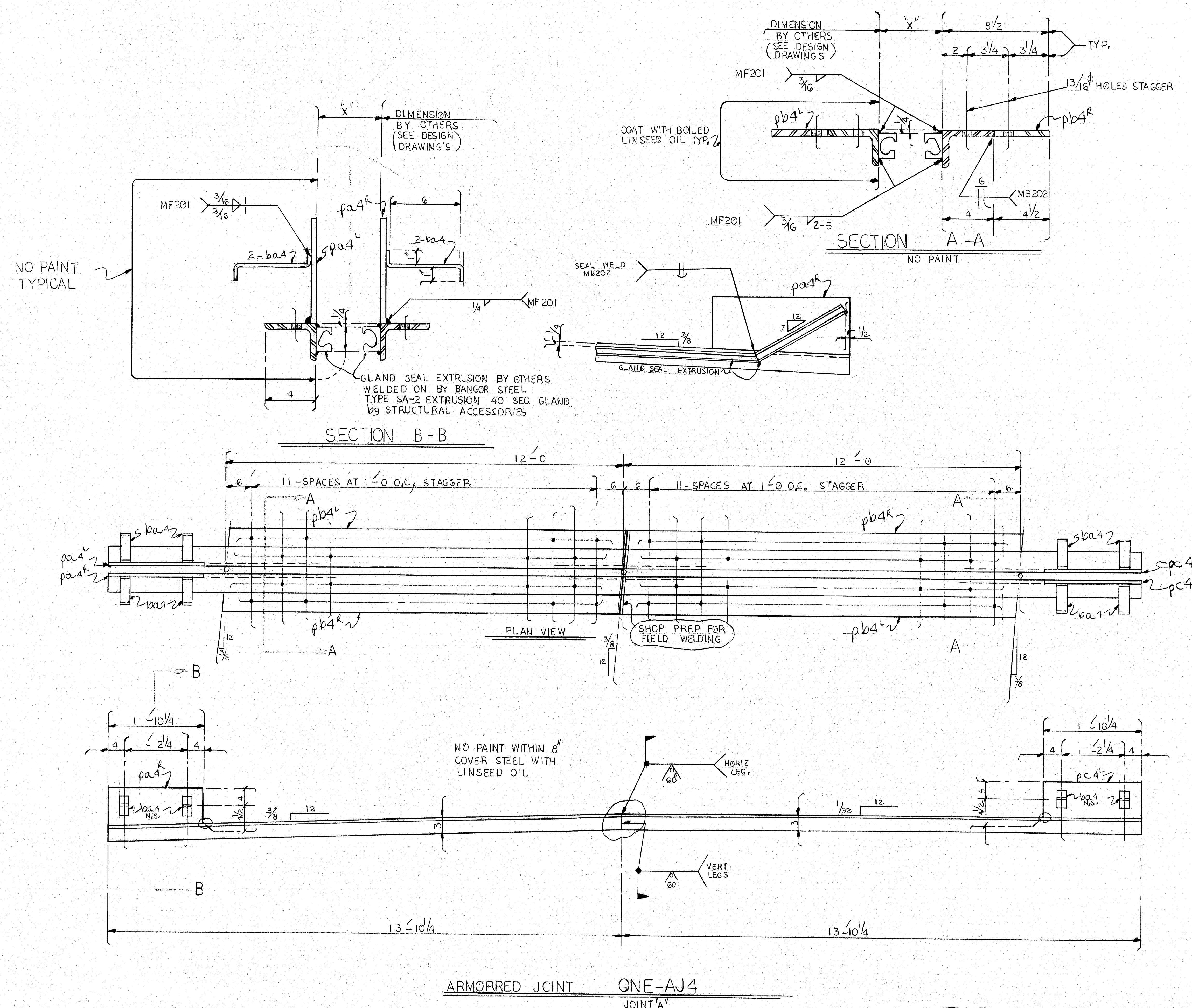




MATERIAL SCHEDULE											
SHIPPING MARK	NO. PCS.	SUB. ASSEM.	SHAPE	LENGTH			OUT FROM			REMARKS	WT.
				FT.	IN.	O OR S	NO.	FT.	IN.		

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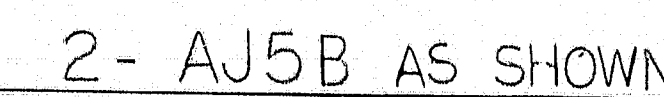




MATERIAL SCHEDULE										
SHIPPING MARK	NO. PCS	SUB-ASSEM.	SHAPE	LENGTH		O OR S	CUT FROM		REMARKS	WT
				FT	IN.		NO.	FT		

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R96-206

CHK'D			
DRWN	8-26-85 AJC	JOB NO. 892	DWG. NO. 5
			REV.